



D5645-1 DOUBLER

UNDER REVIEW
URF 19-746 19.05.28 (NO)

- NOTES:
- 1) MATERIAL: 6061-T6/-T62/-T651 ALUMINUM SHEET, 0.080 THICK
PER QQ-A-250/11, OR AMS-QQ-A-250/11, OR AMS 4025, OR AMS 4027, OR ASTM B209
REF DART SPEC M6061T6S
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.22 lbs

APPROVED

A	NEW ISSUE		ZF	18.05.23
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	MW	DRAWING NO.	REV. A	
MFG. APPR.	DD	D5645	SHEET 1 OF 1	
APPROVED	NO	TITLE	SCALE	
DE APPR.	CP	DOUBLER	NTS	
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